



Vanishing and Forming Oils

RichardsApex has specialized in custom formulating evaporating oils and solvent base lubricants for many years. These oils have gained wide acceptance where minimal lubricity is required and a controlled residual film is desired. Products are available for use on ferrous, nonferrous and alloy metals.

RECOMMENDED USES:

- **Light gauge blanking, drawing, and perforating**
 - **Roll forming light gauge metals**
 - **Stranding lube for ferrous and nonferrous wire**
 - **Knitting and weaving lubricant for alloy wire**
 - **Pay-off aid for tightly spooled wire**
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The following is a partial listing of the many products available in this series:

V-40	6.51	Fast evaporation rate with a flash point of 150° F.
V-42	6.32	Rapid evaporating base oil with ester additive
V-44	6.4	Rapid evaporating base oil containing both lubricity and extreme pressure additives.
V-48	7.4	Highly fortified, light viscosity oil for use on alloy wire forming applications.
V-52	8.06	Highly fortified, 60 SUS, lubricating oil for drawing and forming alloy wire applications.

Please contact your **RichardsApex** Representative or the Company for additional information.